## **Product Showcase Infographic**





Price \$420 \$458 \$466 \$496 \$509 \$445 \$471 \$496 \$522 \$547 \$477 \$509 \$534 \$585 \$611

\$547 \$572 \$604 \$636 \$668 \$623 \$649 \$687 \$738 \$801 \$738

\$776

\$840

\$878

\$929

\$840

\$878

\$954

\$1,005 \$1,081

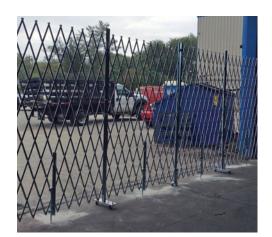
\$1,399 **\$1,526** \$1,590

\$1,654

## **Pair Gates: The Go-To for Heavy-Duty Security**

IEP Heavy-Duty Pair Folding Security Gates secure docks and receiving doors, entryways, garage and service entrances, hallways and aisles without sacrificing visibility or air circulation. Gates up to 24' wide are always stocked in our Chicago warehouse. Larger sizes are also available with quick turnaround. Pair Folding Security Gates are ideal for openings greater than 12 feet (for smaller openings, use one of our Single Folding Gates). Pair Folding Security Gates can be installed virtually anywhere and any way you need them, including inside or outside door jambs, between posts or bollards, attached to pallet racks, between walls, and even in windows! IEP's Heavy-Duty Folding Security Gates pivot 180 Degrees on their mountings — so they move completely out of the way, leaving the opening completely clear of obstructions.

TAKE A 15% DISCOUNT FROM THESE FACTORY PRICES





## PAIR GATE SPECS

U-Channel Webbing: 3/8" x 3/4" 14-Gauge Steel

Frame: 1-1/2" x 1-1/2" 12-Gauge Vertical Angle Iron, Zinc Plated

Caster: 2" Solid Steel, Welded to Frame, Zinc Plated

Hasp: 3/16" Hasp, Welded to Frame

Drop & Support Pins: 5/8" Diameter, Welded to Frame, Zinc Plated

U-Bracket: 3/16" Steel, Welded to Frame at Top and Bottom

Standard Mounting Bracket: 2-1/2" x 7" Steel "L" Bracket, Zinc

Plated

Rivets: 3/16" x 1/2" Steel, Zinc Plated

Product Code	In-Use Width	In-Use Height	Stacked Height	Stacked Width	Weight (LBS)
PFG865	6' - 8'	6'	6' 6"	11" ea	96
PFG870	6' - 8'	6' 6"	7'	11" ea	104
PFG875	6' - 8'	7'	7' 6"	11" ea	110
PFG880	6' - 8'	7' 6"	8'	11" ea	112
PFG885	6' - 8'	8'	8' 6"	11" ea	130
PFG1065	8' - 10'	6'	6' 6"	11" ea	104
PFG1070	8' - 10'	6' 6"	7'	11" ea	110
PFG1075	8' - 10'	7'	7' 6"	11" ea	120
PFG1080	8' - 10'	7' 6"	8'	11" ea	132
PFG1085	8' - 10'	8'	8' 6"	11" ea	148
PFG1265	10' - 12'	6'	6' 6"	11" ea	112
PFG1270	10' - 12'	6' 6"	7'	11" ea	116
PFG1275	10' - 12'	7'	7' 6"	11" ea	122
PFG1280	10' - 12'	7' 6"	8'	11" ea	152
PFG1285	10' - 12'	8'	8' 6"	11" ea	158
			HAS CE	NTER WEB DR	OP PIN
PFG1465	12' - 14'	6'	6' 6"	11" ea	128
PFG1470	12' - 14'	6' 6"	7'	11" ea	138
PFG1475	12' - 14'	7'	7' 6"	11" ea	140
PFG1480	12' - 14'	7' 6"	8'	15" ea	164
PFG1485	12' - 14'	8'	8' 6"	15" ea	196
PFG1665	14' - 16'	6'	6' 6"	15" ea	140
PFG1670	14' - 16'	6' 6"	7'	15" ea	164
PFG1675	14' - 16'	7'	7' 6"	15" ea	166
PFG1680	14' - 16'	7' 6"	8'	15" ea	180
PFG1685	14' - 16'	8'	8' 6"	15" ea	196
PFG1865	16' - 18'	6'	6' 6"	15" ea	160
PFG1870	16' - 18'	6' 6"	7'	15" ea	170
PFG1875	16' - 18'	7'	7' 6"	15" ea	180
PFG1880	16' - 18'	7' 6"	8'	15" ea	186
PFG1885	16' - 18'	8'	8' 6"	15" ea	190
PFG2065	18' - 20'	6'	6' 6"	15" ea	178
PFG2070	18' - 20'	6' 6"	7'	15" ea	180
PFG2075	18' - 20'	7'	7' 6"	15" ea	185
PFG2080	18' - 20'	7' 6"	8'	15" ea	192
PFG2085	18' - 20'	8'	8' 6"	15" ea	197
			HAS OU	TRIGGER WITH	I AXLES
PFG2270	20' - 22'	6' 6"	7'	22" ea	210
PFG2280	20' - 22'	7' 6"	8'	22" ea	220
PFG2470	22' - 24'	6' 6"	7'	22" ea	230

7' 6"

22' - 24'

22" ea

240

PFG2480

## **Single Standard Gates: Simple Heavy-Duty Security**

IEP Heavy-Duty Single Folding Gates are designed to secure dock, receiving, garage and service doorways, hallways and entrances up to 12' wide without sacrificing visibility or air circulation (for larger openings use a Pair Folding Gate). Our Galvanized Steel Folding Gates pivot 180 Degrees on their mountings, moving completely out of the opening and leaving it completely clear of obstructions. Illinois Engineered Products Folding Gates can be installed virtually anywhere and any way you need them, including but not limited to inside door jambs, outside door jambs, between posts or bollards, attached to pallet racks, walls and even on windows! Install in less than 30 minutes!

BEST SELLER!



## **SINGLE GATE SPECS**

**U-Channel Webbing:** 3/8" x 3/4" 14-Gauge Steel

Frame: 1-1/2" x 1-1/2" 12-Gauge Vertical Angle Iron, Zinc Plated

Caster: 2" Solid Steel, Welded to Frame, Zinc Plated

Hasp: 3/16" Hasp, Welded to Frame

Locking Bar: 1-1/2" x 1-1/2" 12-Gauge Angle Iron, Zinc Plated

**Drop & Support Pins:** 5/8" Diameter, Welded to Frame,

Zinc Plated

U-Bracket: 3/16" Steel, Welded to Frame at Top and Bottom

Standard Mounting Bracket: 2-1/2" x 7" Steel "L" Bracket,

Zinc Plated

Rivets: 3/16" x 1/2" Steel, Zinc Plated

Product Code	In-Use Width	In-Use Height	Stacked Height	Stacked Width	Weight (LBS)
SSG465	3' - 4'	6'	6' 6"	11" ea	58
SSG470	3' - 4'	6' 6"	7'	11" ea	61
SSG475	3' - 4'	7'	7' 6"	11" ea	64
SSG480	3' - 4'	7' 6"	8'	11" ea	67
SSG485	3' - 4'	8'	8' 6"	11" ea	70
SSG565	4' - 5'	6'	6' 6"	11" ea	61
SSG570	4' - 5'	6' 6"	7'	11" ea	62
SSG575	4' - 5'	7'	7' 6"	11" ea	65
SSG580	4' - 5'	7' 6"	8'	11" ea	67
SSG585	4' - 5'	8'	8' 6"	11" ea	69
SSG665	5' - 6'	6'	6' 6"	11" ea	64
SSG670	5' - 6'	6' 6"	7'	11" ea	66
SSG675	5' - 6'	7'	7' 6"	11" ea	68
SSG680	5' - 6'	7' 6"	8'	11" ea	70
SSG685	5' - 6'	8'	8' 6"	11" ea	72
			HAS CE	NTER WEB DR	OP PIN
SSG765	6' - 7'	6'	6' 6"	11" ea	69
SSG770	6' - 7'	6' 6"	7'	11" ea	71
SSG775	6' - 7'	7'	7' 6"	11" ea	73
SSG780	6' - 7'	7' 6"	8'	11" ea	75
SSG785	6' - 7'	8'	8' 6"	11" ea	77
SSG865	7' - 8'	6'	6' 6"	11" ea	74
SSG870	7' - 8'	6' 6"	7'	11" ea	77
SSG875	7' - 8'	7'	7' 6"	11" ea	80
SSG880	7' - 8'	7' 6"	8'	11" ea	83
SSG885	7' - 8'	8'	8' 6"	11" ea	87
SSG965	8' - 9'	6'	6' 6"	15" ea	80
SSG970	8' - 9'	6' 6"	7'	15" ea	85
SSG975	8' - 9'	7'	7' 6"	15" ea	87
SSG980	8' - 9'	7' 6"	8'	15" ea	89
SSG985	8' - 9'	8'	8' 6"	15" ea	94
SSG1065	9' - 10'	6'	6' 6"	15" ea	88
SSG1070	9' - 10'	6' 6"	7'	15" ea	91
SSG1075	9' - 10'	7'	7' 6"	15" ea	92
SSG1080	9' - 10'	7' 6"	8'	15" ea	94
SSG1085	9' - 10'	8'	8' 6"	15" ea	97
SSG1170	10' - 11'	6' 6"	7'	15" ea	100
SSG1180	10' - 11'	7' 6"	8'	15" ea	110
			HAS OU	TRIGGER WITH	I AXLES
SSG1270	11' - 12'	6' 6"	7'	22" ea	120
SSG1280	11' - 12'	7' 6"	8'	22" ea	130

TAKE A 15% DISCOUNT FROM THESE FACTORY PRICES

Price
\$242
\$267
\$293
\$318
\$331
\$254
\$280
\$305
\$331
\$343
\$280
\$305
\$331
\$356
\$369
\$305
\$331
\$356
\$382
\$394
\$343
\$369
\$394
\$420
\$445
\$420
\$445
\$471
\$496
\$522
\$432
\$458
\$483
\$509
\$534
\$534
\$598
\$560
\$611

## **Heavy-Duty**

## **Portable Gates: Security On-Demand**

## **Portable Access Control Gates**

A quick and easy way to seal off any area and still allow multiple entry points, Portable Gates are perfect for temporary access control. IEP Portable Security Gates can be used virtually anywhere and any way you need them, including closing off hallways, elevator banks, offices, factories or warehouses. Also available in Aluminum.



## TAKE A 15% DISCOUNT FROM THESE FACTORY PRICES

Product Code	In-Use Width	In-Use Height	Stacked Height	Stacked Width	Weight (LBS)
XL1265	up to 12'	6'	6' 6"	27"	135
XL665	adds up to 6'	6'	6' 6"	11"	64
XL1265AL	up to 12'	6'	6' 6"	27"	75
XL665AL	adds up to 6'	6'	6' 6"	11"	32

Price	
\$903	
\$522	
\$3,612	
\$2,086	

## PORTABLE ACCESS CONTROL GATE SPECS

U-Channel Webbing: 3/8" x 3/4" 14-Gauge Steel

Frame: 1-1/2" x 1-1/2" 12-Gauge Vertical Angle Iron, Zinc Plated

Axle: 28" Wide with 2 Casters, 3" Diameter with Brakes, 12-Gauge

Hasp: 3/16" Hasp, Welded to Frame

Locking Bar: 12-Gauge & 3/16" Angle Iron, Zinc Plated

**Support Bars:** 3/4" Round Tubing, Galvanized

Transport Strap: 11-Gauge U-Channel, Welded to Axle

Rivets: 3/16" x 1/2" Steel, Zinc Plated

## **Portable Barrier Gates**

Barrier Gates allow quick and easy portable access control. Made from galvanized steel then powder coated in safety colors for high visibility, IEP's free-standing Barrier Gates seal off hazardous areas and protect against accidents. Ideal for temporary access control, Barrier Gates prevent access to any area temporarily for maintenance, repair work, inventory, or *any* reason — while still allowing multiple entry points. Also available in Aluminum.



### TAKE A 15% DISCOUNT FROM THESE FACTORY PRICES

Product Code	In-Use Width	In-Use Height	Stacked Height	Stacked Width	Weight (LBS)
XL1240	up to 12'	41"	47"	27"	90
XL640	adds up to 6'	41"	47"	11"	40
XL1240AL	up to 12'	41"	47"	27"	90
XL640AL	adds up to 6'	41"	47"	11"	40

## **BARRIER GATE SPECS**

**U-Channel Webbing:** 3/8" x 3/4" 14-Gauge Galvanized Steel, Powder Coated

**Frame:** 1-1/2" x 1-1/2" 12-Gauge Vertical Angle Iron, Powder Coated

**Axle:** 14" Wide with 2 Locking Rubber 3" Diameter Casters, 12-Gauge Channel, Powder Coated (3 Axles per Gate)

Hasp: 3/16" Hasp, Welded to Frame

Locking Bar: 12-Gauge & 3/16" Angle Iron, Zinc Plated

Rivets: 3/16" x 1/2" Steel, Zinc Plated

Straps: 1" Long x 1-1/2" Wide, 14-Gauge CRS, Powder

Coated

Finish: Galvanized, Powder Coated Yellow and Black

## **Portable Gates: Security On-Demand**

## **Portable Aisle Gates**

Designed for maintenance or any type of temporary access control, IEP Aisle Gates are a Heavy-Duty lightweight solution for warehouse, school and retail settings. When not in use, these aisle gates fold down to be easily transportable by hand or small vehicle. Also available in Aluminum.

## TAKE A 15% DISCOUNT FROM THESE FACTORY PRICES



Product Code	In-Use Width	In-Use Height	Stacked Height	Stacked Width	Weight (LBS)
Aisle Gate	7'	40"	40"	7"	12
Aisle Gate-AL	7'	40"	40"	7"	6

Price
\$216
\$865

## **AISLE GATE SPECS**

**U-Channel Webbing:** 3/8" x 3/4" 14-Gauge Steel **Frame:** 1-1/2" x 1-1/2" 12-Gauge Vertical Angle Iron,

**Powder Coated** 

Feet: 14" Wide, 14-Gauge, Powder Coated

**Handle/Locking Pin:** 5/8" Diameter, "L" Shaped Pin, Can be Used to Attach Gates to Each Other or as Handle

Rivets: 3/16" x 1/2" Steel, Zinc Plated

Finish: Galvanized, Powder Coated OSHA Safety Yellow



## **Heavy-Duty**

## **Pedestrian Door Gate: Heavy-Duty Protection for Doorways**

Door Gates are perfect for securing high-traffic hallways or entryways up to four (4) feet wide, in any type of business or industry. These gates pivot on hinges, so they open in or out, just like a door, but also provide the enhanced air circulation and visibility of a folding gate. IEP Door Gates can be mounted on the left or right side to open on either side of the doorway. When not in use, Door Gates collapse to pivot completely out of the way, providing safe door openings that are 100% clear of obstructions.

## TAKE A 15% DISCOUNT FROM THESE FACTORY PRICES



## **DOOR GATE SPECS**

U-Channel Webbing: 3/8" x 3/4" 14-Gauge Steel

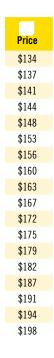
Frame: 1-1/2" x 1-1/2" 12-Gauge Vertical Angle Iron, Zinc Plated

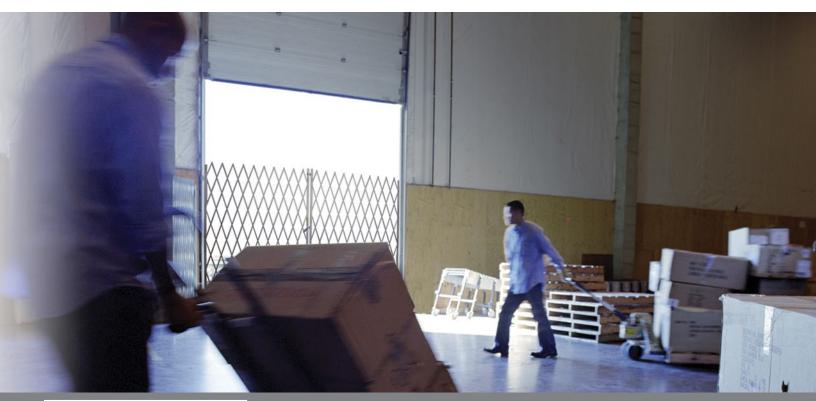
Hasp: 3/16" Hasp, Welded to Frame

**Locking Bar:** 12-Gauge & 3/16" Angle Iron, Zinc Plated **Hinge Bar:** 1-1/2" x 1-1/2" 12-Gauge Angle Iron, Zinc Plated

Rivets: 3/16" x 1/2" Steel, Zinc Plated

Product Code	In-Use Width	In-Use Height	Stacked Height	Stacked Width	Weight (LBS)
D31	48"	25"	31"	7" ea	16
D33	48"	27"	33"	7" ea	18
D37	48"	31"	37"	7" ea	20
D40	48"	34"	40"	7" ea	22
D43	48"	37"	43"	7" ea	23
D46	48"	40"	46"	7" ea	24
D49	48"	43"	49"	7" ea	25
D51	48"	45"	51"	7" ea	26
D59	48"	53"	59"	7" ea	28
D61	48"	55"	61"	7" ea	32
D63	48"	57"	63"	7" ea	34
D66	48"	60"	66"	7" ea	35
D71	48"	65"	71"	7" ea	45
D73	48"	67"	73"	7" ea	46
D76	48"	70"	76"	7" ea	47
D79	48"	73"	79"	7" ea	49
D81	48"	75"	81"	7" ea	50
D83	48"	77"	83"	7" ea	52





## **Secure Storage Solutions**

## **SAF-T-GAS™** Cabinet

The Saf-T-Gas Cabinet from Illinois Engineered Products features an open mesh design that allows for quick visual inspection of stored tanks, whether vertical, horizontal or both. The Saf-T-Gas Cabinet has five alternative designs for vertical and/or horizontal gas tanks, plus a hasp for a padlock. Protect gas cylinder tanks from unauthorized access and prevent dangerous buildup of flammable gases with IEP's cabinet, which complies with OSHA and NFPA requirements. The cabinet is powder coated safety yellow with a welded construction, which means no assembly is required!



## TAKE A 15% DISCOUNT FROM THESE FACTORY PRICES

Product Code	Cylinder Capacity	Depth	Width	Height	Weight (LBS)
SAF-T- GAS-8	8 Horizontal	33-1/2"	30"	65"	175
SAF-T- GAS-16	16 Horizontal	33-1/2"	60"	65"	325
SAF-T- GAS-9	9 Vertical	33-1/2"	30"	65"	125
SAF-T- GAS-18	18 Vertical	33-1/2"	60"	65"	245
SAF-T-GAS- CB	8 Hor + 9 Ver	33-1/2"	60"	65"	285

:5	
	Price
	\$935
	\$1,566
	\$670
	\$1,230
	\$1,485







SAF-T-GAS CABINET SPECS

U-Channel Webbing: 3/4" Diamond Expanded 14-Gauge Steel

Frame: 1-1/2" x 1-1/2" 14-Gauge Angle

Top: 14-Gauge Steel

Hasp: 3/16" Hasp, Welded to Frame

Assembly: Cabinet Ships Fully Assembled with Safety Signage Included; Optional: Ship Unassembled Upon Request

Compliance: OSHA 1910 and NFPA 58 Requirements Finish: Galvanized Steel, Powder Coated Safety Yellow

## **VUE**™ Locker

The VUE Locker features an open diamond mesh design that allows quick visual inspection of stored goods. The tough, baked-on powder coated finish provides a durable surface that holds up in the harshest industrial settings. Our powder coating process is environmentally friendly and virtually pollution-free! The locker is a welded construction with no assembly required!



## TAKE A 15% DISCOUNT FROM THESE FACTORY PRICES

Product Code	Depth	Width	Height	Weight (LBS)
VUE-LOCKER	19-1/2"	18"	6'	162



## VUE LOCKER SPECS

Finish: Steel, Powder Coated Grey

Webbing: 3/4" Diamond Expanded 14-Gauge Steel Frame: 14-Gauge Steel 1-1/2" x 1-1/2" Angle Top and Back: 14-Gauge Steel 1-1/2" x 1-1/2" Angle Shelving: Five (5) Shelves in 14-Gauge Steel Hasp: 3/16" Hasp, Welded to Frame Assembly: Locker Ships Fully Assembled; Optional: Ship Unassembled Upon Request

## **Medium-Duty**

## ECO™ Gates: Securing Spaces, Budgets & the Environment

When your customer demands a low-cost alternative to the traditional best-selling heavy-duty folding security gates: go ECO. Both economical and eco-friendly, IEP's ECO Gates feature a redesigned wider steel, reducing waste during its manufacturing process. By using 25% less steel, we can keep utilizing American-made materials that you can afford, plus have less impact on the environment with reduced energy usage and utilizing 100% recycled materials. Because when it comes to the kind of strength you need in a security gate, nothing beats steel made in the U.S.A. Available in Pair or Single styles, the IEP ECO Gate is a cost-friendly medium-duty security alternative to keep spaces safe.

### TAKE A 15% DISCOUNT FROM THESE FACTORY PRICES



Product Code	In-Use Width	In-Use Height	Stacked Height	Stacked Width	Weight (LBS)
PEC0865	6' - 8'	6'	6' 6"	11" ea	69
PEC01065	8' - 10'	6'	6' 6"	11" ea	77
PEC01075	8' - 10'	7'	7' 6"	11" ea	100
PEC01265	10' - 12'	6'	6' 6"	11" ea	85
PEC01475	12' - 14'	7'	7' 6"	11" ea	122
PEC01665	14' - 16'	6'	6' 6"	11" ea	102

Price	
\$370	
\$392	
\$437	
\$420	
\$532	
\$549	

## **ECO GATE SPECS**

**U-Channel Webbing:** 3/8" x 3/4" 16-Gauge Steel (0.625" thick) Galvanized

Frame: 1-1/2" x 1-1/2" 12-Gauge Angle Iron, Powder Coated Grey

Caster: 2" Metal, Welded to Frame, Powder Coated Grey

Hasp: 3/16" Hasp, Welded to Frame

**Drop & Support Pins:** 5/8" Diameter, Welded to Frame, Powder Coated Grey

U-Bracket: 3/16" Steel, Welded to Frame at Top

**Locking Bar:** 1-1/2" x 1-1/2" 12-Gauge Angle Iron, Powder Coated Grey (for Single Gate Models)

Standard Mounting Bracket: 2-1/2" x 7" Steel "L" Bracket

Rivets: 3/16" x 1/2" Steel, Zinc Plated







## **Accessories and Hardware**

## TAKE A 15% DISCOUNT FROM THESE FACTORY PRICES



#### 6"/ 9" BRACKET

Extends gate alternately 6" or 9" from wall or casing to clear overhead door tracks and bollards; can be used to face-mount any IEP Single or Pair Gate.

Price SSG \$25.50 PFG \$51.00



#### **RUBBER CASTERS**

Non-marking 2" rubber casters protect all types of flooring; whether wood or tile, linoleum or carpet.

Price SSG \$19.00 PFG \$38.00



#### **H BRACKET**

Mounts overhead in center of pair gates, joining both halves of gate to provide additional security and rigidity.

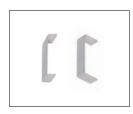
**Price** \$76.00



#### LOCKING RUBBER CASTERS

Non-marking 3" x 1-1/4" locking caster for portable gates protect all types of flooring, and lock in place.

**Price** \$19.00 ea



#### **GATE HANDLE**

IEP folding gates are easy to pull apart or push together, but if you prefer, we can weld a handle onto your custom product.

Price SSG \$54.00 PFG \$95.00



#### STEEL CASTERS

Heavy-Duty 2" zinc plated steel casters.

**Price** \$11.80 ea



## PADLOCK

For your convenience, IEP sells heavy duty padlocks for your product application. Padlocks also recommended for optional web center drop pins. Standard is keyed-alike (KA). Keyed-different (KD) and Master also available.

**Price** \$42.00



## DROP PIN

IEP's web center lockable Drop Pins provide additional security and gate stability in wide openings. Pair Gates larger than 14' include two lockable, self-securing drop pins for additional rigidity and security. You may choose to purchase and install additional drop pins for larger openings.

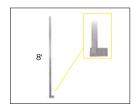
**Price** \$53.00



### SCHOOL STRAP

Allows Single or Pair Gates to be locked in retracted position.

Price SSG \$64.00 PFG \$127.00



#### P8 POS

The 2" x 2" x 8' Post with 6" base plate adds stability to single or pair gates, and allows mounting without attachment to a wall or casing.

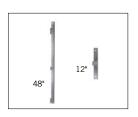
**Price** \$127.00



## CYLINDER LOCK

Built-in locking mechanism that defeats any forced entry attempts to pry the gate in any direction; installed during the manufacturing process. The 360 degree turn of key throws/retracts the counterbalanced bolt. Designed to defeat any hacksaw attack, the laminated stainless steel core and the hook shape inside the lock repels pry-bar attempts to spread the gate from its jamb or track.

**Price** \$424.00



#### LOCKING BARS

Lock gates securely to wall.

12" Locking Bar is included with all Portable Gate purchases. 48" Locking Bar is included with all Single and Door Gate purchases.

Price \$32.00 ea (12" Locking Bars)

Price \$104.00 ea (48" Locking Bars)

## **Customize Your Security**

# Matching Existing Color Schemes in Your Facility is a Breeze with IEP

Our famous galvanized steel finish is standard for Single, Pair, Door and Portable Access Control Gates. A yellow/black powder coat finish is standard for Barrier Gates and yellow powder coat finish for Aisle Gates. *But any gate can be customized!* Powder Coat finishes are available for all products with additional lead time. Contact us for your color consultation to satisfy your personalized palette. Below is a collection of our standard powder coat colors that approximate the appearance of actual coating. Upgrade to enhance your options.









